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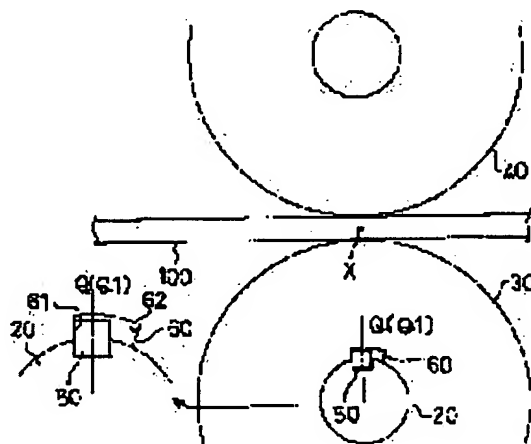
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(54) EDGED TOOL MATERIAL FEEDING DEVICE OF BENDING MACHINE FOR THE SAME MATERIAL

(57)Abstract:

PROBLEM TO BE SOLVED: To provide an edged tool material feeding device of a bending machine for the same material enabling to position relative intervals between bending points of edged tool material at a high precision.

SOLUTION: A drive axis 20 and a feeding roller 30, in which a feeding force produced by a positive rotation of the drive axis 20 getting into contact with edged tool material 100 is transmitted to the edged tool material, is provided. A concave portion 60 is provided on the feeding roller 30, and a key 50 is provided in the drive axis 20. A length of the concave portion 60 is longer than a width of the key 50. When bending the edged tool material 100, the feeding roller 30 is caused to run idle to a positive direction dragged by the edged tool material 100 instead of slipping on the edged tool material 100.



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